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Hampton**

www.lsh.co.uk

Ford Component Manufacturing Limited

Unit 1, Silverfox Way
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North Shields
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NE27 0QH

Assets: 1 Plant & Equipment

Date: 13-Aug-19

Prepared by:
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Our Ref: 0147830-CC-0000

Plant Number	Description
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Main Factory

25	Norton No:8 fly press on table]
	Hiller & Lutz Type HYS/K220 220 ton two column hydraulic friction screw power press Serial No: 172 Year: 1981 750mm wide platen - Not operational]
	Rosler FKS 35.1A2 Rotofinish vibratory mass surface finishing system Serial No: 19101/98 Year: 1998 Hours: 28,000 with vibratory infeed system, media recirculation, effluent system and controls]
	USF G200B Vibratory drier Serial No: 2742 Year: 2001 with variable speed drive]
	Vangroenweghe Turbogrinder Model T-200 K/B 200mm wide surface finishing machine Serial No: 0185401 Year: 2004 with extraction]
	Trumpf Trumatic 500 Type 9089 220kn CNC punching and nibbling machine Serial No: 040090 Year: 1992 with Bosch controls, 18 tool changer, Quicksharp tool grinder, Quickset tool setter, light guards and controls]

Plant Number	Description
	<p>Process Manufacturing Ltd Barrel phosphating plant Build No: 5592 Year: 2002 23 stations total with load station, 2 cooling stations, 2 drying stations, 17 treatment stations and unload station, 2 overhead barrel handling robots, 14 -1.2m long x 600 dia rotary barrels, Ruthann pump and filtration system, Babcock Wanson 349kw thermal fluid heater and equipment, extraction system with central fan and heat sensors, Sakako Comessa loading system, off loading station with weighing conveyor belt. Rebuild after 70% loss by fire in 2012 at cost of £320,000</p>
568	<p>Jones & Shipman 540 surface grinder</p> <p>Colchester Master 3250 Gap Bed SS&SC lathe with DRO</p>
29	<p>Rhodes RF75 75ton adjustable stroke inclinable C framed power press Serial No: 14044 with guards</p>
20-300518	<p>Bliss 19 ton inclinable power press Serial No: 522026901 Year: 1946 with guards</p>
19-300006	<p>E.W Bliss 25 ton inclinable C framed bower press Serial No: AAS 571.18526 Year: 1974 with guards</p>
27-300845	<p>HME OP75 75 ton adjustable stroke inclinable C framed power press Serial No: 9120 with guards</p>
15	<p>Cincinnati HME G-12 12 ton Adjustable stroke inclinable C framed power press Serial No: 18466 with variable speed drive, strip feed decoil and guards Third Party Excluded</p>

Plant Number	Description
16.2004/26	Lawson 20 ton adjustable stroke inclinable C framed power press with Servo Matic LT servo feeder, horizontal decoil, variable speed drives and guards Third Party Excluded
14	Rhodes LP11 est 30 ton C framed power press Serial No: 14739 with integral strip feeder, horizontal decoil, variable speed drives and guards Third Party Excluded
11	Sweeney & Blocksidge 50 ton 4 column Adjustable stroke power press Serial No: 8252 with strip feeder, BHP strip leveller, decoil and recoil stands, automatic run controls and guards
10	Cincinnati HME GH20 20 ton Adjustable stroke inclinable C framed power press Serial No: 16931 with guards
8-20800	Cincinnati HME GP75 7ton Adjustable stroke inclinable C framed power press Serial No: 18778 with Dimenco Microfeed 1088 strip feeder Year: 2007, Scrap guillotine, outfeed conveyor, decade press controller, Clarks powered decoil and acoustic enclosure
7-3180	Cincinnati HME GH55, 55 ton Adjustable stroke inclinable C framed power press Serial No: 18669 tool protection techniques press control (2001), strip feeder, Clarks powered decoil, scrap conveyor and guards
5-G11-4072	Eurotec SEYI SN1-60 60 ton Adjustable stroke C Framed power press Serial No: EW60-799 Year: 2001 900mm x 520mm bolster with POWAIR servo strip feeder, scrap guillotine, decade press control, Clarks powered decoil, automatic run control and acoustic enclosure

Plant Number	Description
2-1707	HME R2-100 100 ton 4 column 2 crank Adjustable stroke power press Serial No: 18732 with Dimeco 1082 Servo Strip feeder (2005), Dimeco WIP automatic run control, BHP 400mm levelling rollers, outfeed conveyors and guards
2-2007-07	HME R2-100 100 ton 4 column 2 crank Adjustable stroke power press Serial No: - with Dimeco 1082 Servo Strip feeder, Dimeco WIP automatic run control, 300mm levelling rollers, Atkin powered decoiler and guards
	F.T.P Central scrap conveyor system with 3 endless belt conveyors, vibratory trough conveyor and in floor mounted swan neck conveyor to outside building
300778	King Rich KR-V3000 SLV turret Milling Machine Serial No: 6572 with Mitutoyo 2 axis d.r.o, machine vice and equipment
	Colchester Triumph 2500 16" swing x 48" between centers SS & SC Gap bed lathe Serial No: LVT50GMRJA/05390 with Digipac 2 axis d.r.o and equipment
	Norton No.35 fly press on bench
	Atlas Copco GA75 Air Compressor Serial No: AII468176 Year: 1999 Hours: 51,050
	Atlas Copco GA75 VSD+ Air Compressor Serial No: AP1860855 Year: 2017 13 bar 1.3MPA 476CFM
	Domnick Hunter CFD1320 air Dryer Serial No: 3631110001 Year: 2008 Boge CC35 oil/water separator
	Cool technology 1,300ltr air receiver

QA Office

Plant Number	Description
	Mitutoyo PJ-300 shadow projector Serial No: 910131
	Granite Surface Table Mitutoyo 178-561-ORE electric surface finish Analyser Serial No: 400171501
	<u>Out Building</u>
	Edwards Pearson Model V.E Shear 6.5mm x 3,070mm down stroking hydraulic guillotine Serial No: 94G279 with Swissax backgauge
	<u>Effluent Building</u>
	Clearwater Designs phosphate line effluent treatment plant with head tank, settlement tank, filter press, pumps and band mix-up system with agitated IBC on band, 2-chemical mixing dosing systems, filter, pneumatic diaphragm pump and connections Serial No: C1451 Year: 2011 included with plating line