



By order of The Royal Mint following production changes made last year

**Casting lines, scalper and tandem mills, sample miller, Cathode and Triumph shears, gas oven, heavy duty extraction system, heat exchangers, annealer, CNC grinding machine, general manufacturing equipment, stock, etc**

(Subject to availability)



**\*Please be aware that this is a PPE site – visitors must wear adequate PPE at all times\***

<b>PRIVATE TREATY SALE:</b>	This is offered for sale by Private Treaty negotiations and offers are invited
<b>AT:</b>	Heol-Y-Sarn, Llantrisant, Pontyclun, Rhondda Cyon Taf, South Wales, CF72 8YT, UK
<b>ON VIEW:</b>	By appointment with Auctioneer
<b>OFFERS IN BY:</b>	Offers invited immediately, as a whole, parts thereof or as individual items
<b>CLEARANCE:</b>	To be agreed with Auctioneer
<b>FURTHER INFO:</b>	Adam Marx <a href="mailto:amarx@lsh.co.uk">amarx@lsh.co.uk</a>
<b>OFFICE ADDRESS:</b>	Tower Wharf, Cheese Lane, Bristol BS2 0JJ

## 4 - Casting Lines (3 complete / 1 with incomplete furnace) including:

- Furnace controls
- Birlec melting furnace
- Casting furnace controls
- Hydraulic controls for melting and hold furnaces
- Hydraulic tank for melting and hold furnaces
- Holding furnace
- Pulling benches,
- pulling bench controls,
- Upcoilers model ER300 2 per line
- Coil stand
- Pedestrian gantries
- Preheat stations





# PRIVATE TREATY SALE

Lambert  
Smith  
Hampton





# PRIVATE TREATY SALE

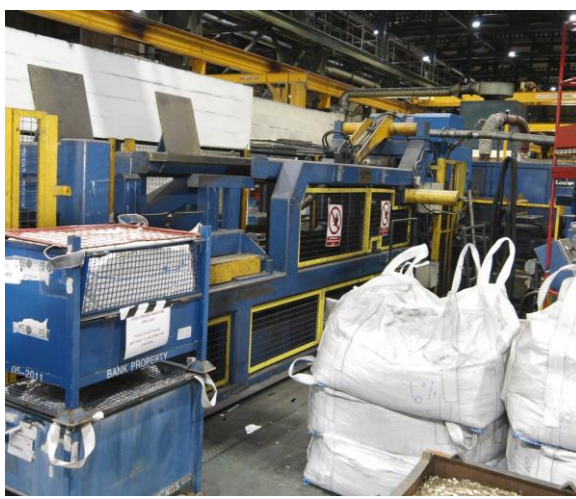
Lambert  
Smith  
Hampton





## Loewry Robertson scalping machine including:

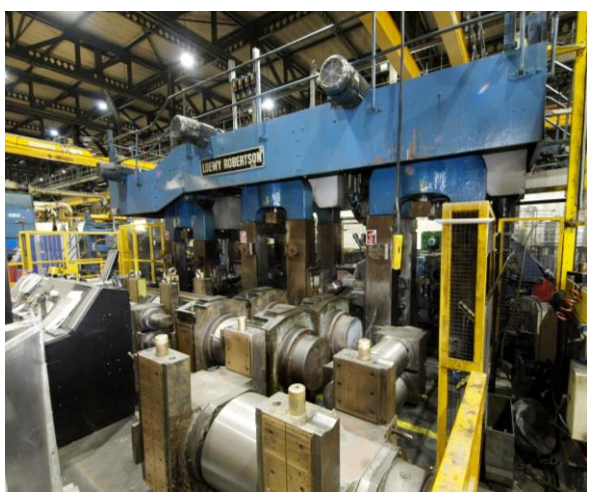
- Capable of scalping cast strip 300mm wide by 16mm thick
- Decoiler and Upcoiler for 2.5 tonne cast coil handling equipment
- control desk
- Nederman high vacuum extractor
- Manufactured and installed circa 1978





## Loewy Robertson 3 stand tandem mill including:

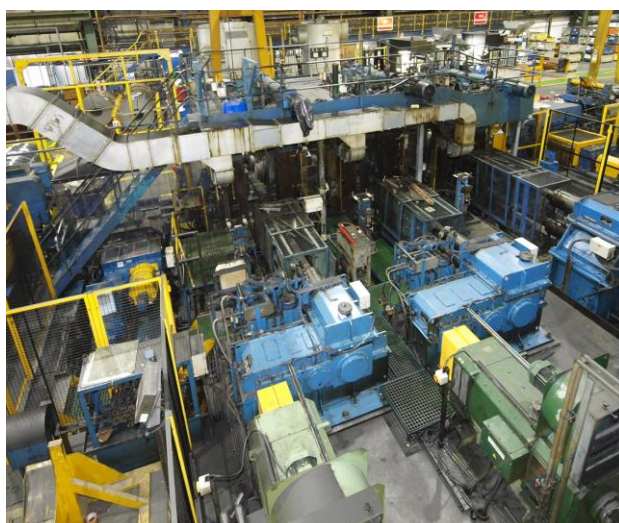
- Capable of rolling cast strip from 14mm x 300mm, 2.5 tonne cast coils to 3mm
- Parkgate decoiler, adjustable coil width
- Control desk
- Recoil station
- 300kW Sicmemotor DC - Mainstand Motor, Np355km6-pva/b3
- Hydraulic power packs
- 3 x Drive Motor, upgraded & installed in 2004
- Manufactured & installed circa 1973





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[www.lshauctions.co.uk](http://www.lshauctions.co.uk)  
The property, plant and machinery specialist

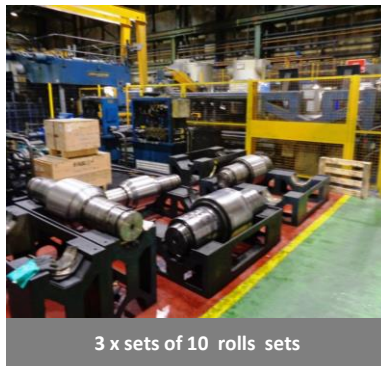


# PRIVATE TREATY SALE

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2 x Avery Weigh Tronix digital scales  
fitted with coiler stand



3 x sets of 10 rolls sets



Cradles (5off)



Stock



## Plant and Equipment available including:

- Casting lines **(3 off)** – *manufactured and installed 1999/2001*
- Casting line for spares or repairs (1 off)
- **Loewry Robertson** scalping machine - *manufactured & installed 1978*
- **Loewry Robertson** 3 stand tandem mill – *manufactured and installed 1973*
- **Herzog** sample miller, type HN-SF **(2007)**
- **Barnes** hydraulic cathode shears – *manufactured and installed 1978*
- **Pratt Brothers** Triumph shear
- **Ebner** floor mounted coil rotator
- Die cast cradles **(5off)**
- **Haro** 20SP CNC grinding machine **(2002)**
- Hopper vibrator feed, 1 tonne
- **Ebner** Bell annealer **(1998)**
- **Chal Wellman** Incandescent freestanding fan assisted double gas oven
- **BMD** Garant Airmaster dust extraction unit and injector stack **(1996)**
- **Nederman** Filtermax extraction system
- Freestanding gantry crane, SWL 10 ton
- **Hoist Quip** jib hoist crane, SWL 500kg
- Steel frame furnace tipping jig – *for installation of furnace*
- **Avery Weigh Tronix** digital scales coiler stand **(2off)**
- Avery Weigh Tronix digital scales **(2off)**
- Trolley mounted gas heater
- Forklift mountable mobile pneumatic cement mixer
- Freestanding 'U' shape steel frame mezzanine
- Machine spares – *at cost £300-£400K (November 2018)*



# PRIVATE TREATY SALE

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Pratt Brothers Triumph shears



Herzog sample miller



Barnes hydraulic cathode shears



Hopper vibrator feed, 1 tonne



Haro 20SP CNC grinding machine



Chal Wellman Incandescent freestanding fan assisted double gas oven



# PRIVATE TREATY SALE

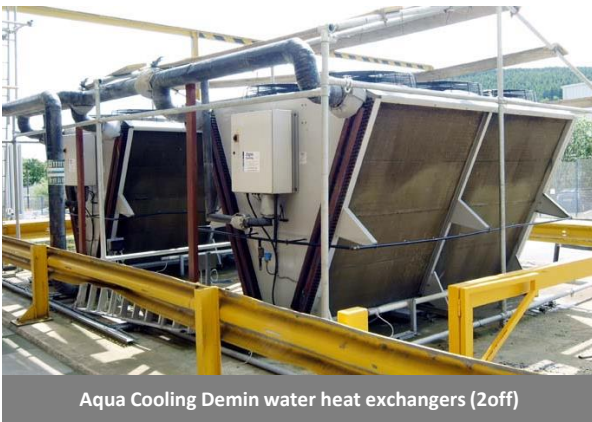
Lambert  
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Ebner Bell annealer



BMD Garant Airmaster dust extraction unit



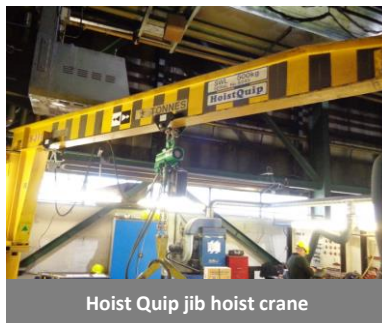
Aqua Cooling Demin water heat exchangers (Zoff)



Freestanding gantry crane, SWL 10 ton



Ebner floor mounted coil rotator



Hoist Quip jib hoist crane



Weigh Tronix digital weigh scales  
(Zoff)



Trolley mounted gas heater



Mobile pneumatic cement mixer



Nederman Filtermax extraction  
system